Material Safety Data Sheet

May be used to comply with

OSHA's Hazard Communication Standard, 29 CFR 1910.1200. This Standard must be consulted for specific requirements.

U.S. Department of Labor

Occupational Safety and Health Administration (Non-Mandatory Form) Form Approved OMB No. 1218-0072

| | Note: Blank spaces are not permitted. If any item |
|----------------------------|--|
| SUGARBEET PULP SHREDS WITH | is not applicable, or no information is available, |
| MOLASSES | the space must be marked to indicate that. |

Section I

| Manufacturer's Name | Emergency Telephone Number |
|---|----------------------------------|
| American Crystal Sugar Company | (218) 236-4400 |
| Address (Number, Street, City, State, and ZIP | Telephone Number for Information |
| Code) | (218) 236-4403 |
| 101 North 3 rd Street | |
| Moorhead, MN 56560 | |
| Signature of Preparer (optional) | Date Prepared |
| Joe Wallevand | 5/17/2005 |

Section II - Hazard Ingredients/Identity Information

| Hazardous Components (Specific Chemical Identity; Common Name(s)): | OSHA PEL | ACGIH TLV | Other Limits Recommend ed | % (optional) |
|---|----------|--------------|---------------------------------|-----------------|
| No Hazardous Components; it is the insoluble portion of the sugar beet root (<i>Beta vulgaris</i>) from which 99% of soluble material has been removed; enough beet molasses is added to this to bring the sucrose content to slightly less than 5%. It is supplied dry (less than 12% moisture). | N/A | N/A | N/A | N/A |
| Sugar (Sucrose), CAS 57-59-1 | N/A | N/A | N/A | NMT 5% |
| Ash | N/A | N/A | N/A | NMT 1% |
| Water | N/A | N/A | N/A | NMT 12% |
| Miscellaneous Organics (fiber, proteins, etc) | N/A | N/A | N/A | > 80% |

Section III - Physical/Chemical Characteristics

| Boiling Point | N/A | Specific Gravity (H ₂ O = | 0.65 - 0.70 |
|-----------------------------|-----------------|--------------------------------------|-------------|
| | | 1) | |
| Vapor Pressure (mm Hg.) | N/A | Melting Point | N/A |
| Vapor Density (AIR = 1) | N/A | Evaporation Rate | N/A |
| | | (Butyl Acetate = 1) | |
| Solubility in Water: Mostly | insoluble in wa | ter. | |
| Appearance and Odor: | Asymmetric, cu | rled, dark brown, translucent, 0. | 5 - 3.0 cm. |
| | | dor and low bulk density (NMT | |

Section IV - Fire and Explosion Hazard Data

| Flash Point: | Flammable Limits | LEL | UEL |
|-----------------------------|------------------|-----|-----|
| Dust may ignite above 230°C | N/A | N/A | N/A |
| (451°F) | | | |

Extinguishing media: Ansul dry chemical. Water may be used on burning material that has been segregated from uninvolved product.

Special Fire Fighting Procedures: Self-contained breathing apparatus, protective clothing.

Segregation of involved, smoldering product from uninvolved product. The burning material can be extinguished with water. Avoid getting the uninvolved product wet.

Unusual Fire and Explosion Hazards: Supports combustion only poorly.

The relative explosion hazard of the dust is severe, similar to flour and grain products. As with any finely divided organic solid, dust may be explosive if mixed with air in critical proportions and in the presence of an ignition source.

Spontaneous combustion may occur when product moisture exceeds 12%.

Section V - Reactivity Data

| Stability: | Unstable N/A | Conditions to Avoid: |
|---|------------------|--------------------------|
| Stable under ordinary conditions of use and storage | Stable $\sqrt{}$ | Wetness of storage area. |

Hazardous Decomposition or Byproducts: Thermal decomposition may produce ammonia gas, carbon dioxide, carbon monoxide.

| Hazardous | May Occur | Conditions to Avoid: | | |
|----------------|----------------|------------------------------|--|--|
| Polymerization | N/A | | | |
| | Will Not Occur | Moisture above 12% may cause | | |
| N/A | \downarrow | spontaneous combustion. | | |

Section VI - Health Hazard Data

| Route(s) of | Inhalation? | | Skin? | | Inge | stion? |
|-----------------------------------|---|-----------------------|--------------|-------------------|------|-----------------|
| Entry: | Prolonged ex | posure to | | N/A | Non | -toxic |
| | dust could lea | ad to | | | | |
| | respiratory d | istress. | | | | |
| | | | | | | 4-00- |
| Health Hazards (| Acute and Chr | onic): Dust is | an eye irrit | ant. | | |
| Carcinogenicity: | Product | NTP? | | IARC Monograp | hs? | OSHA Regulated? |
| contains no ingi | redients | | | | | |
| currently classified as | | N/A | | N/A | | N/A |
| carcinogenic by | NTP, IARC, | | | | | |
| or OSHA. | | | | | | |
| | | | | | | |
| , - | Signs and Symptoms of Exposure: Mechanical irritation, redness, burning of eyes. Inhalation | | | | | |
| | | | | tract irritation. | | |
| Medical Condition | Medical Conditions Generally Aggravated by Exposure: Asthmatics should avoid any dust | | | | | |
| exposure. | exposure. | | | | | |
| Emergency and I | Emergency and First Aid Procedures: Flush eyes with water. Move victim to fresh air. Get | | | | | |
| medical help if symptoms persist. | | | | | | |

Section VII - Precautions for Safe Handling and Use

Steps to Be Taken in Case Material is Released or Spilled: Collect with some mechanical device.

Avoid generating dust explosion hazard.

Waste Disposal Method: Non-toxic and biodegradable. Discard as permitted by local regulatory agencies to determine approved disposal procedure at specific location.

Precautions to Be taken in Handling and Storing: Avoid getting material wet. Avoid excessive humidity.

Other Precautions: Avoid creating excessive dust.

Section VIII - Control Measures

| Respiratory Protection | (Specify Type): Dust Mask. | |
|------------------------|----------------------------|-------------|
| Ventilation: | Local Exhaust √ | Special N/A |
| | Mechanical (General) √ | Other N/A |

| Protective Gloves: | | Eye Protection: | Dust proof goggles |
|---|-------------------------|----------------------|--|
| $\sqrt{}$ | | | |
| Other Protective Clothing or | Equipment: N/A | | |
| Work/Hygienic Practices: | Avoid generation of o | lust. Avoid moist c | onditions. |
| Section IX - Special Precaut | ions | | |
| Precautions to be taken in Hawhen maintained in its dry and sources of ignition are | state and dust is min | | nder ordinary circumstances, moisture, dust generation, |
| Other Precautions: N/A | | | |
| Each MSDS must be reviewed | I for correctness and c | ompleteness every th | nree years. |
| Reviewed by | Review | wed by | |
| Revision date | Revis | ion date | |